



# **RIVETS CATALOGUE 2021**

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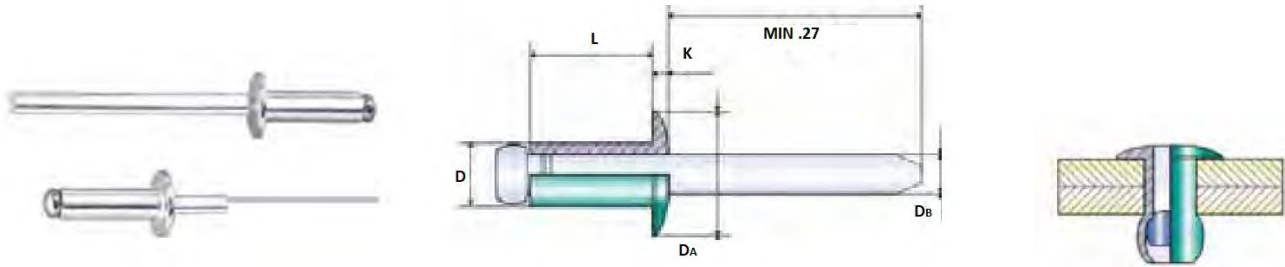
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# A01~A06

## Open End Blind Rivets

## ➤ OPEN END BLIND RIVETS

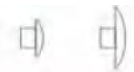
### ▪ A01-Aluminium/Stainless-steel Open End



Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRA01-3206-100X	6	1.5-3.5	3.2 +0.08- 0.15	6.7-0.9	2	1.3	3.3
IFRA01-3208-100X	8	3.5-5.0					
IFRA01-3210-100X	10	5.0-7.0					
IFRA01-3212-100X	12	7.0-9.0					
IFRA01-3216-100X	16	9.0-13.0					
IFRA01-3220-100X	20	13.0-17.0					

750 N

1100 N



Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRA01-4006-100X	6	1.5-3.0	4.0 +0.08- 0.15	8.0 0.4-1.0	2.45	1.7	4.1
IFRA01-4008-100X	8	3.0-5.0					
IFRA01-4010-100X	10	5.0-6.5					
IFRA01-4012-100X	12	6.5-8.5					
IFRA01-4016-100X	16	8.5-12.5					
IFRA01-4020-100X	20	12.5-16.5					
IFRA01-4025-100X	25	16.5-21.0					

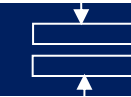

1250 N

1800 N





## ➤ OPEN END BLIND RIVETS

### ▪ Aluminium/Stainless-steel Open End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA01-4806-100X	6	1.5-2.5	<b>4.8</b> +0.08- 0.15	10.0-1.5	2.95	2	4.9
IFRA01-4808-100X	8	2.5-4.0					
IFRA01-4810-100X	10	4.0-6.0					
IFRA01-4812-100X	12	6.0-8.0					
IFRA01-4816-100X	16	8.0-12.0					
IFRA01-4820-100X	20	12.0-15.0					
IFRA01-4825-100X	25	15.0-20.0					

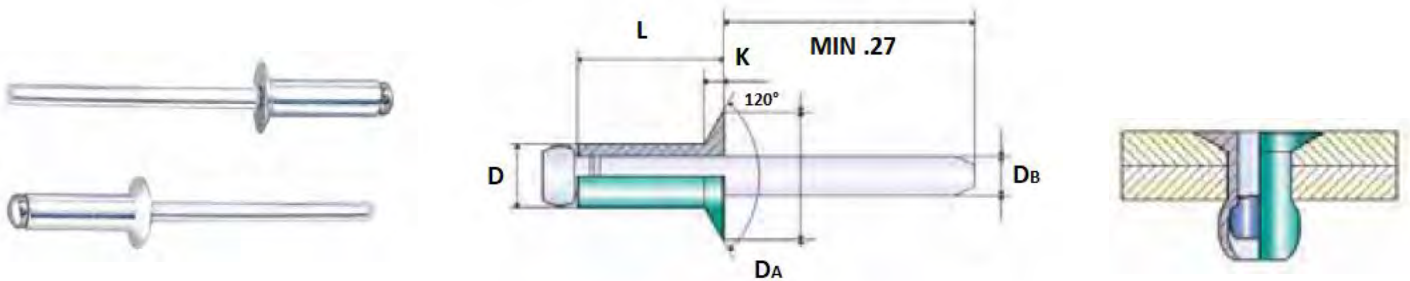


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA01-6412-100X	12	3.0-6.0	<b>6.4</b> +0.08- 0.15	13-1.2	3.9	2.7	6.5
IFRA01-6416-100X	16	6.0-10.0					
IFRA01-6420-100X	20	10.0-14.0					
IFRA01-6425-100X	25	14.0-18.0					
IFRA01-6430-100X	30	18.0-23.0					

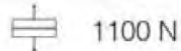


## ➤ OPEN END BLIND RIVETS

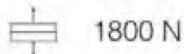
### ▪ A02-Aluminium/Stainless-steel Open End Countersunk Head



Part Number	L +1		D	DA	DB Max	K Max	Drill
IFRA02-3206-100X	6	2.0-3.5	3.2 +0.08- 0.15	6.7-0.9	2	1.3	3.3
IFRA02-3208-100X	8	3.5-5.0					
IFRA02-3210-100X	10	5.0-7.0					
IFRA02-3212-100X	12	7.0-9.0					
IFRA02-3216-100X	16	9.0-13.0					
IFRA02-3220-100X	20	13.0-17.0					





Part Number	L +1		D	DA	DB Max	K Max	Drill
IFRA02-4008-100X	8	2.0-5.0	4.0 +0.08- 0.15	8.0 0.4-1.0	2.45	1.7	4.1
IFRA02-4010-100X	10	5.0-6.5					
IFRA02-4012-100X	12	6.5-8.5					
IFRA02-4016-100X	16	8.5-12.5					
IFRA02-4020-100X	20	12.5-16.5					
IFRA02-4025-100X	25	16.5-21.0					





## ➤ OPEN END BLIND RIVETS

### ▪ A02-Aluminium/Stainless-steel Open End Countersunk Head

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA02-4808-100X	8	2.5-4.0	4.8 +0.08- 0.15	10.0-1.5	2.95	2	4.9
IFRA02-4810-100X	10	4.0-6.0					
IFRA02-4812-100X	12	6.0-8.0					
IFRA02-4816-100X	16	8.0-12.0					
IFRA02-4820-100X	20	12.0-15.0					
IFRA02-4825-100X	25	15.0-20.0					
IFRA02-4830-100X	30	20.0-25.0					

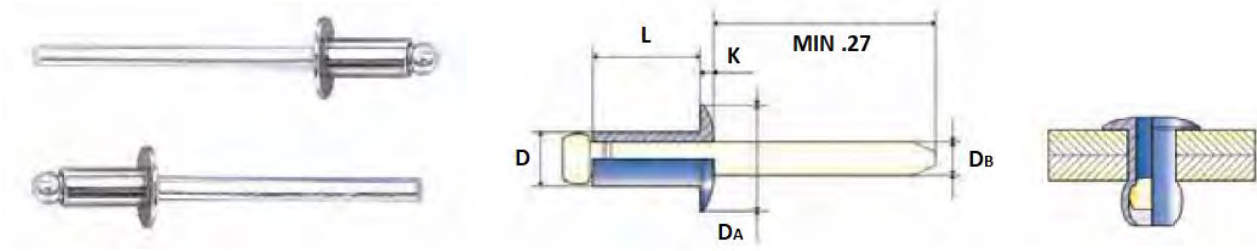


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA02-6412-100X	12	3.0-6.0	6.4 +0.08- 0.15	13-1.2	3.9	2.7	6.5
IFRA02-6416-100X	16	6.0-10.0					
IFRA02-6420-100X	20	10.0-14.0					
IFRA02-6425-100X	25	14.0-18.0					
IFRA02-6430-100X	30	18.0-23.0					



## ➤ OPEN END BLIND RIVETS

### ▪ A03- Stainless-steel/steel Open End



Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRA03-3206-100X	6	0.5-3.0	3.2 +0.08-0.15	6.7-0.9	2.5	1.3	3.3
IFRA03-3208-100X	8	3.0-5.0					
IFRA03-3210-100X	10	5.0-6.5					
IFRA03-3212-100X	12	6.5-8.5					
IFRA03-3214-100X	14	8.5-10.5					
IFRA03-3216-100X	16	10.5-12.5					





Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRA03-4006-100X	6	1.0-2.5	4.0 +0.08-0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRA03-4008-100X	8	2.5-4.5					
IFRA03-4010-100X	10	4.5-6.5					
IFRA03-4012-100X	12	6.5-8.5					
IFRA03-4014-100X	14	8.5-10.0					
IFRA03-4016-100X	16	10.0-12.0					
IFRA03-4018-100X	18	12.0-14.0					
IFRA03-4020-100X	20	14.0-16.0					
IFRA03-4025-100X	25	16.0-21.0					







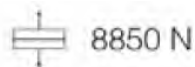
## ➤ OPEN END BLIND RIVETS

### ▪ A03- Stainless-steel/steel Open End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA03-4808-100X	8	1.5-4.0	<b>4.8</b> +0.08- 0.15	10.0-1.5	3.2	2	4.9
IFRA03-4810-100X	10	4.0-6.0					
IFRA03-4812-100X	12	6.0-8.0					
IFRA03-4814-100X	14	7.0-9.5					
IFRA03-4816-100X	16	8.0-11.0					
IFRA03-4818-100X	18	11.0-13.0					
IFRA03-4820-100X	20	13.0-16.0					
IFRA03-4825-100X	25	16.0-19.0					
IFRA03-4830-100X	30	20.0-25.0					

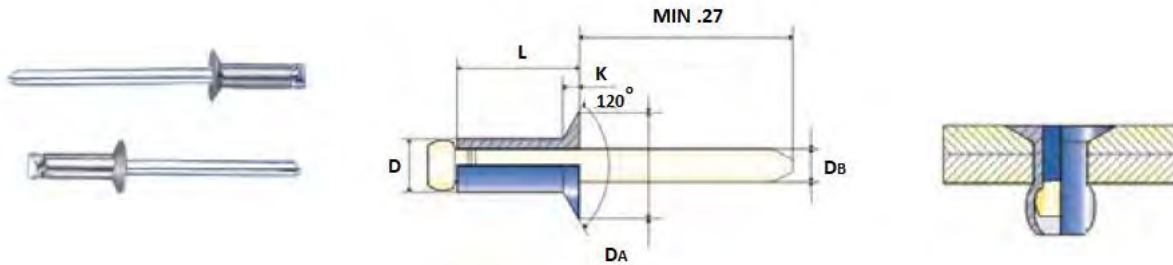


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA03-6410-100X	10	2.5-6.0	<b>6.4</b> +0.08- 0.15	13-1.2	3.9	2.5	6.5
IFRA03-6412-100X	12	4.0-7.0					
IFRA03-6414-100X	14	6.0-9.0					
IFRA03-6416-100X	16	7.5-11.0					
IFRA03-6418-100X	18	9.0-13.0					
IFRA03-6420-100X	20	12.0-14.0					
IFRA03-6425-100X	25	14.0-19.0					
IFRA03-6430-100X	30	22.0-24.0					

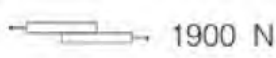


## ➤ OPEN END BLIND RIVETS

### ▪ A04- Stainless-steel/steel Open End Countersunk Head



Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA04-3206-100X	6	1.5-3.0	3.2 +0.08-0.15	6.7-0.9	2.15	1.3	3.3
IFRA04-3208-100X	8	3.0-5.0					
IFRA04-3210-100X	10	5.0-6.5					
IFRA04-3212-100X	12	6.5-8.5					
IFRA04-3214-100X	14	8.5-10.5					
IFRA04-3216-100X	16	10.0-12.5					





Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA04-4006-100X	6	2.0-3.0	4.0 +0.08-0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRA04-4008-100X	8	2.5-4.5					
IFRA04-4010-100X	10	4.5-6.5					
IFRA04-4012-100X	12	6.5-8.5					
IFRA04-4014-100X	14	8.5-10.0					
IFRA04-4016-100X	16	10.0-12.0					





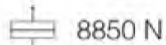
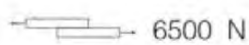
## ➤ OPEN END BLIND RIVETS

### ▪ A04- Stainless-steel/steel Open End Countersunk Head

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA04-4808-100X	8	2.5-4.0	4.8 +0.08- 0.15	10.0 -1.5	3.2	2	4.9
IFRA04-4810-100X	10	4.0-6.0					
IFRA04-4812-100X	12	6.0-8.0					
IFRA04-4814-100X	14	7.0-9.5					
IFRA04-4816-100X	16	8.0-11.0					
IFRA04-4818-100X	18	11.0-13.0					
IFRA04-4820-100X	20	13.0-15.0					
IFRA04-4825-100X	25	15.0-19.0					

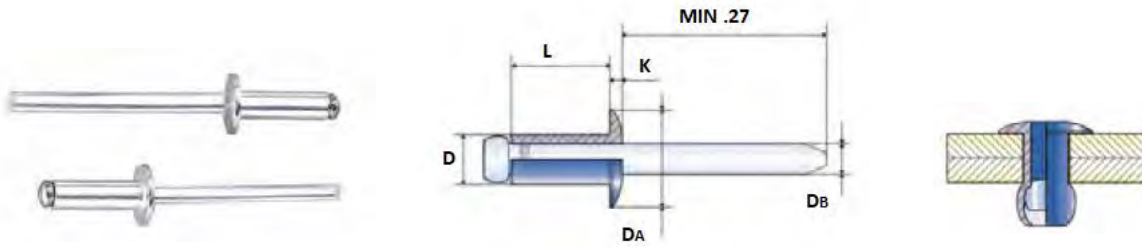


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA04-6410-100X	10	3.0-6.0	6.4 +0.08- 0.15	13-1.2	3.9	2.5	6.5
IFRA04-6412-100X	12	4.0-7.0					
IFRA04-6414-100X	14	6.0-9.0					
IFRA04-6416-100X	16	7.5-11.0					
IFRA04-6418-100X	18	9.0-13.0					
IFRA04-6420-100X	20	12.0-14.0					
IFRA04-6425-100X	25	14.0-19.0					
IFRA04-6430-100X	30	22.0-24.0					

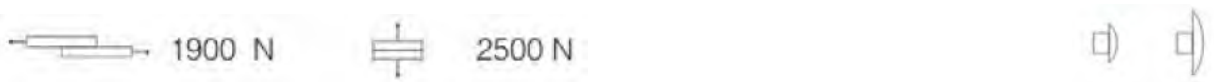


## ➤ OPEN END BLIND RIVETS

### ▪ A05- Stainless-steel/steel Open End



Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA05-3206-100X	6	0.5-3.0	3.2 +0.08 -0.15	6.7-0.9	2.5	1.3	3.3
IFRA05-3208-100X	8	3.0-5.0					
IFRA05-3210-100X	10	5.0-6.5					
IFRA05-3212-100X	12	6.5-8.5					
IFRA05-3214-100X	14	8.5-10.5					
IFRA05-3216-100X	16	10.5-12.5					





Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA05-4006-100X	6	1.0-2.5	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRA05-4008-100X	8	2.5-4.5					
IFRA05-4010-100X	10	4.5-6.5					
IFRA05-4012-100X	12	6.5-8.5					
IFRA05-4014-100X	14	8.5-10.0					
IFRA05-4016-100X	16	10.0-12.0					
IFRA05-4018-100X	18	12.0-14.0					
IFRA05-4020-100X	20	14.0-16.0					
IFRA05-4025-100X	25	16.0-21.0					





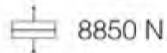
## ➤ OPEN END BLIND RIVETS

### ▪ A05- Stainless-steel/steel Open End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA05-4808-100X	8	1.5-4.0	<b>4.8</b> +0.08- 0.15	10.0 -1.5	3.2	2	4.9
IFRA05-4810-100X	10	4.0-6.0					
IFRA05-4812-100X	12	6.0-8.0					
IFRA05-4814-100X	14	7.0-9.5					
IFRA05-4816-100X	16	8.0-11.0					
IFRA05-4818-100X	18	11.0-13.0					
IFRA05-4820-100X	20	13.0-16.0					
IFRA05-4825-100X	25	16.0-19.0					
IFRA05-4830-100X	30	20.0-25.0					

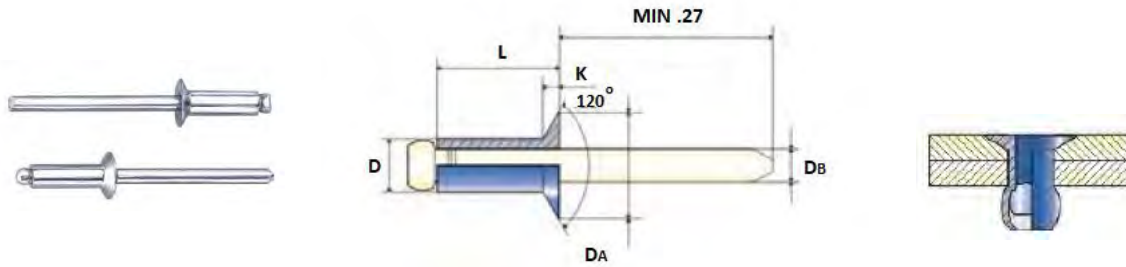


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA05-6410-100X	10	2.5-6.0	<b>6.4</b> +0.08- 0.15	13-1.2	3.9	2.5	6.5
IFRA05-6412-100X	12	4.0-7.0					
IFRA05-6414-100X	14	6.0-9.0					
IFRA05-6416-100X	16	7.5-11.0					
IFRA05-6418-100X	18	9.0-13.0					
IFRA05-6420-100X	20	12.0-14.0					
IFRA05-6425-100X	25	14.0-19.0					
IFRA05-6430-100X	30	22.0-24.0					

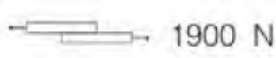


## ➤ OPEN END BLIND RIVETS

### ▪ A06- Stainless-steel/steel Open End Countersunk Head



Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA06-3206-100X	6	1.5-3.0	3.2 +0.08- 0.15	6.7-0.9	2.15	1.3	3.3
IFRA06-3208-100X	8	3.0-5.0					
IFRA06-3210-100X	10	5.0-6.5					
IFRA06-3212-100X	12	6.5-8.5					
IFRA06-3214-100X	14	8.5-10.5					
IFRA06-3216-100X	16	10.0-12.5					





Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRA06-4006-100X	6	2.0-3.0	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRA06-4008-100X	8	2.5-4.5					
IFRA06-4010-100X	10	4.5-6.5					
IFRA06-4012-100X	12	6.5-8.5					
IFRA06-4014-100X	14	8.5-10.0					
IFRA06-4016-100X	16	10.0-12.0					





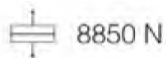
## ➤ OPEN END BLIND RIVETS

### ▪ A06- Stainless-steel/steel Open End Countersunk Head

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA06-4808-100X	8	2.5-4.0	4.8 +0.08- 0.15	10.0 -1.5	3.2	2	4.9
IFRA06-4810-100X	10	4.0-6.0					
IFRA06-4812-100X	12	6.0-8.0					
IFRA06-4814-100X	14	7.0-9.5					
IFRA06-4816-100X	16	8.0-11.0					
IFRA06-4818-100X	18	11.0-13.0					
IFRA06-4820-100X	20	13.0-15.0					
IFRA06-4825-100X	25	15.0-19.0					



Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRA06-6410-100X	10	3.0-6.0	6.4 +0.08- 0.15	13-1.2	3.9	2.5	6.5
IFRA06-6412-100X	12	4.0-7.0					
IFRA06-6414-100X	14	6.0-9.0					
IFRA06-6416-100X	16	7.5-11.0					
IFRA06-6418-100X	18	9.0-13.0					
IFRA06-6420-100X	20	12.0-14.0					
IFRA06-6425-100X	25	14.0-19.0					
IFRA06-6430-100X	30	22.0-24.0					



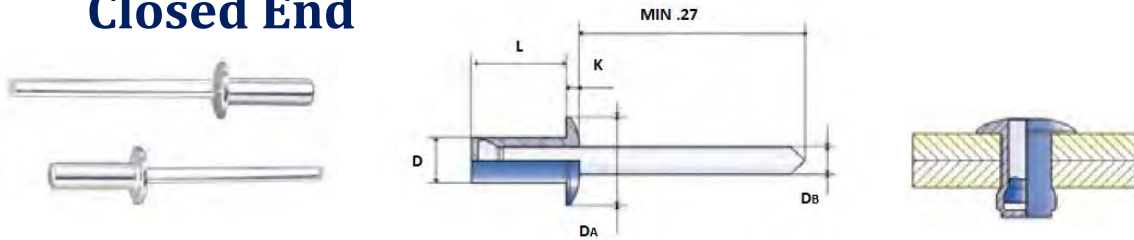
# B01~B04



## Closed End Blind Rivets

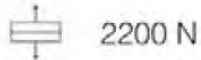
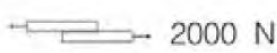




## ➤ CLOSED END BLIND RIVETS

- **B01- 304 Stainless steel/304 Stainless steel Closed End**



Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRB01-3206-100X	6	1.0-2.0	3.2 +0.08- 0.15	6.7-0.9	2.15	1.3	3.3
IFRB01-3208-100X	8	2.0-3.0					
IFRB01-3210-100X	10	3.0-5.0					
IFRB01-3212-100X	12	5.0-6.5					
IFRB01-3214-100X	14	6.5-8.0					





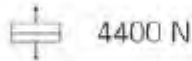
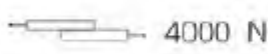
Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRB01-4006-100X	6	1.0-2.0	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRB01-4008-100X	8	1.5-3.0					
IFRB01-4010-100X	10	3.0-5.0					
IFRB01-4012-100X	12	5.0-6.5					
IFRB01-4014-100X	14	6.5-8.0					
IFRB01-4016-100X	16	8.0-11.0					

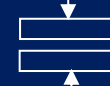



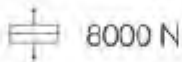
## ➤ CLOSED END BLIND RIVETS

### ▪ B01- 304 Stainless steel/304 Stainless steel Closed End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRB01-4808-100X	8	2.0-3.0	4.8 +0.08- 0.15	10.0 -1.5	3.2	2	4.9
IFRB01-4810-100X	10	3.0-5.0					
IFRB01-4812-100X	12	5.0-6.5					
IFRB01-4814-100X	14	6.5-8.0					
IFRB01-4816-100X	16	6.5-9.0					
IFRB01-4820-100X	20	9.0-12.0					

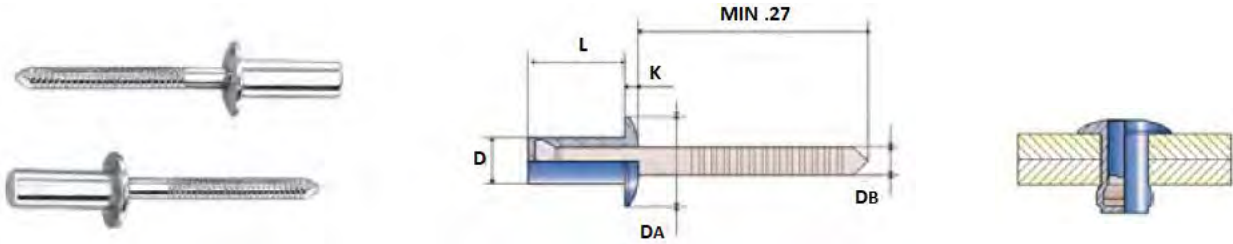


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRB01-6410-100X	10	2.5-5.0	6.4 +0.08- 0.15	13-1.5	3.9	2.7	6.5
IFRB01-6412-100X	12	2.5-6.5					
IFRB01-6414-100X	14	4.5-6.5					
IFRB01-6416-100X	16	6.0-8.0					
IFRB01-6420-100X	20	8.0-12.0					
IFRB01-6425-100X	25	12.0-17.0					

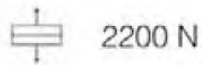
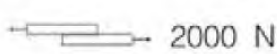


## ➤ CLOSED END BLIND RIVETS

### ▪ B02- 304 Stainless steel/420 Stainless steel Closed End



Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRB02-3206-100X	6	0.5-1.5	3.2 +0.08- 0.15	6.7-0.9	2.15	1.3	3.3
IFRB02-3208-100X	8	1.5-3.0					
IFRB02-3210-100X	10	3.0-5.0					
IFRB02-3212-100X	12	5.0-6.5					
IFRB02-3214-100X	14	6.5-8.0					





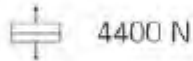
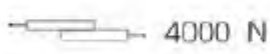
Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRB02-4006-100X	6	0.5-1.5	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.75	1.7	4.1
IFRB02-4008-100X	8	1.5-3.0					
IFRB02-4010-100X	10	3.0-5.0					
IFRB02-4012-100X	12	5.0-6.5					
IFRB02-4014-100X	14	6.5-8.0					
IFRB02-4016-100X	16	8.0-11.0					





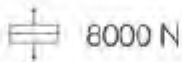
## ➤ CLOSED END BLIND RIVETS

### ▪ B02- 304 Stainless steel/420 Stainless steel Closed End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRB02-4808-100X	8	1.0-3.0	4.8 +0.08- 0.15	10.0 -1.5	2.95	2	4.9
IFRB02-4810-100X	10	3.0-5.0					
IFRB02-4812-100X	12	5.0-6.5					
IFRB02-4814-100X	14	6.5-8.0					
IFRB02-4816-100X	16	6.5-9.0					
IFRB02-4820-100X	20	9.0-12.0					

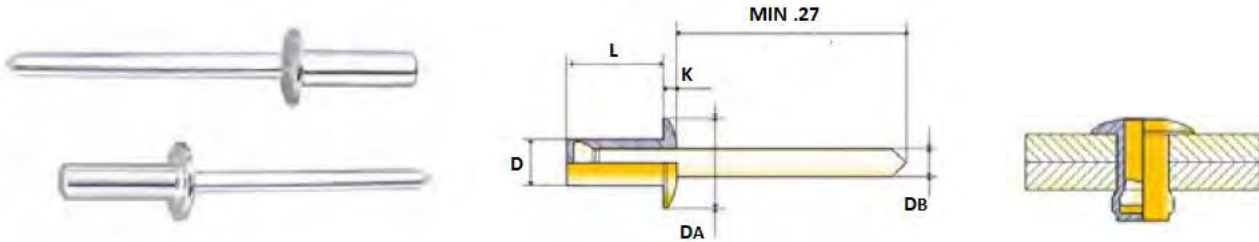


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRB02-6410-100X	10	2.5-5.0	6.4 +0.08- 0.15	13-1.5	3.9	2.7	6.5
IFRB02-6412-100X	12	1.5-6.5					
IFRB02-6414-100X	14	4.5-7.0					
IFRB02-6416-100X	16	6.0-8.0					
IFRB02-6420-100X	20	8.0-12.0					
IFRB02-6425-100X	25	12.0-17.0					

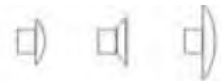
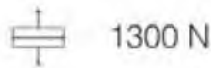


## ➤ CLOSED END BLIND RIVETS

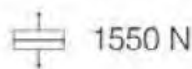
### ▪ B03- Steel/Steel Closed End



Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRB03-3206-100X	6	0.5-1.5	3.2 +0.08- 0.15	6.7-0.9	2.0	1.3	3.3
IFRB03-3208-100X	8	1.5-3.0					
IFRB03-3210-100X	10	3.0-5.0					
IFRB03-3212-100X	12	5.0-6.5					
IFRB03-3214-100X	14	6.5-8.0					



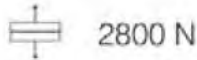
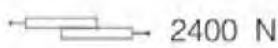
Part Number	L +1		D	DA	DB Max	K Max	Drill 
IFRB03-4006-100X	6	0.5-1.5	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.35	1.7	4.1
IFRB03-4008-100X	8	1.5-3.0					
IFRB03-4010-100X	10	3.0-5.0					
IFRB03-4012-100X	12	5.0-6.5					
IFRB03-4014-100X	14	6.5-8.0					
IFRB03-4016-100X	16	8.0-11.0					



## ➤ CLOSED END BLIND RIVETS

### ▪ B03- Steel/Steel Closed End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRB03-4808-100X	8	1.0-3.0	4.8 +0.08- 0.15	10.0 -1.5	2.95	2	4.9
IFRB03-4810-100X	10	3.0-5.0					
IFRB03-4812-100X	12	5.0-6.5					
IFRB03-4814-100X	14	6.5-8.0					
IFRB03-4816-100X	16	6.5-9.0					
IFRB03-4820-100X	20	9.0-12.0					

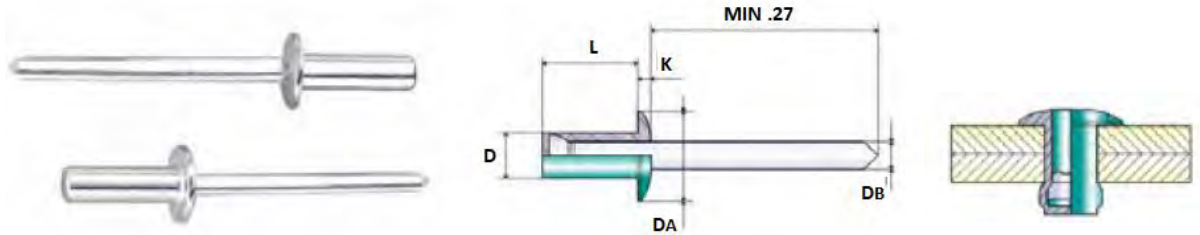


Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRB03-6410-100X	10	2.5-5.0	6.4 +0.08- 0.15	13-1.5	3.9	2.7	6.5
IFRB03-6412-100X	12	2.5-6.5					
IFRB03-6414-100X	14	4.5-6.5					
IFRB03-6416-100X	16	6.0-8.0					
IFRB03-6420-100X	20	8.0-12.0					
IFRB03-6425-100X	25	12.0-17.0					

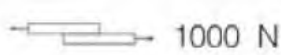


## ➤ CLOSED END BLIND RIVETS

### ▪ B04- Aluminium/Stainless Steel Closed End



Part Number	L +1		D	DA	DB Max	K Max	Drill
IFRB04-3265-100X	6.5	0.5-2.0	3.2 +0.08- 0.15	6.7-0.9	1.9	1.3	3.3
IFRB04-3208-100X	8.0	2.0-3.5					
IFRB04-3295-100X	9.5	3.0-5.0					
IFRB04-3211-100X	11	5.0-6.5					
IFRB04-32125-100X	12.5	6.0-8.0					





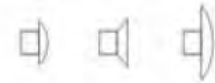
Part Number	L +1		D	DA	DB Max	K Max	Drill
IFRB04-4008-100X	8	0.5-3.5	4.0 +0.08- 0.15	8.0 +0.4 -1.0	2.35	1.7	4.1
IFRB04-4095-100X	9.5	3.5-5.0					
IFRB04-4011-100X	11	5.0-6.5					
IFRB04-40125-100X	12.5	6.5-8.5					



## ➤ CLOSED END BLIND RIVETS

### ▪ B04- Aluminium/Stainless Steel Closed End

Part Number	L +1		D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRB04-4808-100X	8	1.0-3.0	<b>4.8</b> +0.08- 0.15	10.0 -1.5	2.8	2	4.9
IFRB04-4895-100X	9.5	3.0-5.0					
IFRB04-4811-100X	11	5.0-6.0					
IFRB04-48125-100X	12.5	6.0-8.0					
IFRB04-4814-100X	14	7.5-9.0					
IFRB04-4816-100X	16	9.0-11.0					
IFRB04-6418-100X	18	11.0-13.0					
IFRB04-6421-100X	21	13.0-16.0					
IFRB04-6425-100X	25	16.0-20.0					

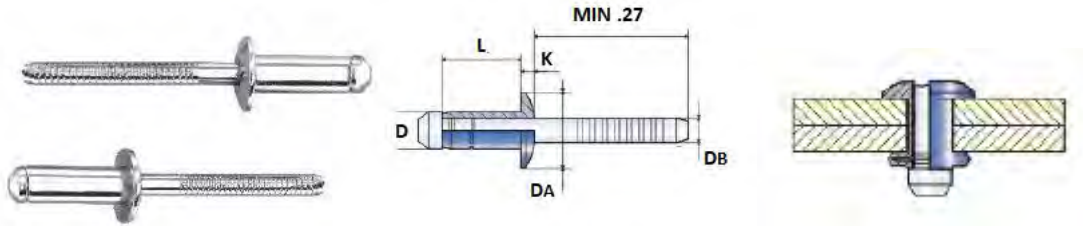




# C01~C20 Structural Rivets

## ➤ STRUCTURAL RIVETS

### ▪ C01- Stainless Steel/ Stainless Steel Single-Grip



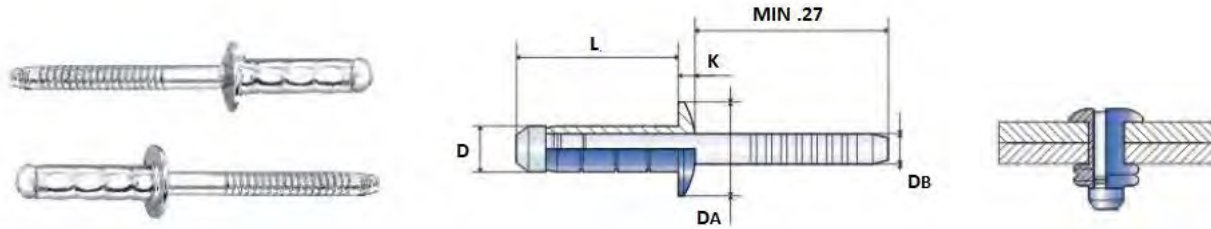
Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC01-3207-100X	7	1.0-3.0	1600	2000	3.2 +0.09- 0.15	6.0	2.1	1.4	3.3-3.4
IFRC01-3209-100X	9	3.0-5.0	1700						
IFRC01-3211-100X	11	5.0-7.0	3200						

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC01-4008-100X	8	1.0-3.0	2800	4000	4.0 +0.09- 0.15	8.0	2.6	1.7	4.1-4.3
IFRC01-4010-100X	10	3.0-5.0	5200						
IFRC01-4012-100X	12	5.0-7.0	5200						

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC01-4810-100X	10	1.5-3.5	5500	5000	4.8 +0.09- 0.15	9.6	3.2	2.0	4.9-5.1
IFRC01-4812-100X	12	3.5-6.0							
IFRC01-4814-100X	14	6.0-8.5							

## ➤ STRUCTURAL RIVETS

### ▪ C02- Stainless Steel/ Stainless Steel Multi-Grip



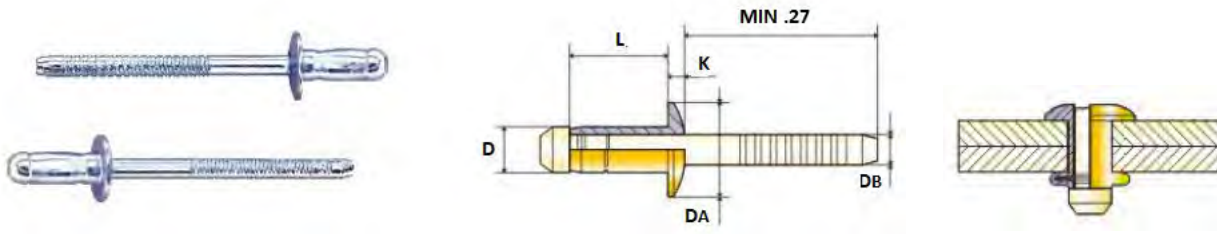
Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC02-3208-100X	8	1.0-4.0	1600	1900	<b>3.2</b>	6.0	2.1	1.4	3.3-3.4
IFRC02-3210-100X	10	1.5-5.0			+0.09-				
IFRC02-3212-100X	12	1.5-6.0			0.15				

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC02-4010-100X	10	1.5-4.5	2400	3200	<b>4.0</b>	8.0	2.7	1.7	4.1-4.3
IFRC02-4012-100X	12	1.5-6.5			+0.09-				
IFRC02-4015-100X	15	1.5-9.5			0.15				

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC02-4810-100X	10	1.5-5.0	4100	4500	<b>4.8</b>	9.5	3.4	2.0	4.9-5.1
IFRC02-4812-100X	12	1.5-6.5			+0.09-				
IFRC02-4815-100X	15	1.5-9.5			0.15				

## ➤ STRUCTURAL RIVETS

### ▪ C03- Steel/ Steel Single-Grip



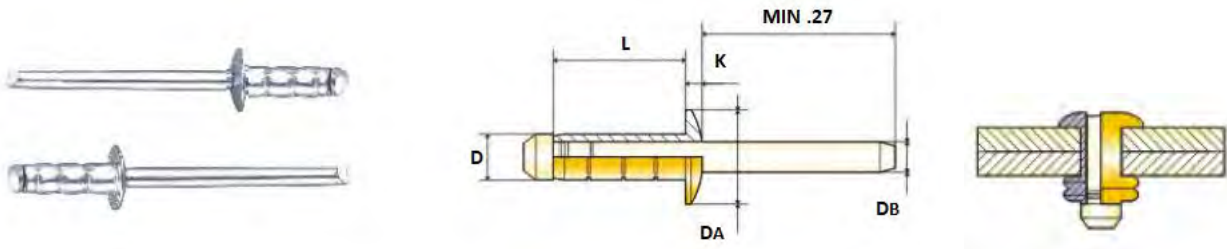
Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC03-3207-100X	7	1.0-3.0	1200	1300	3.2 +0.09- 0.15	6.0	2.1	1.4	3.3-3.4
IFRC03-3209-100X	9	3.0-5.0	1700						
IFRC03-3211-100X	11	5.0-7.0	2500						



Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC03-4008-100X	8	1.0-3.0	2400	2800	4.0 +0.09- 0.15	8.0	2.6	1.7	4.1-4.3
IFRC03-4010-100X	10	3.0-5.0	3500						
IFRC03-4012-100X	12	5.0-7.0	4100						



Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC03-4810-100X	10	1.5-3.5	3600	3800	4.8 +0.09- 0.15	9.5	3.2	2.0	4.9-5.1
IFRC03-4812-100X	12	3.5-6.0	4200						
IFRC03-4814-100X	14	6.0-8.5	5600						



## ➤ STRUCTURAL RIVETS

### ▪ C04- Steel/ Steel Multi-Grip



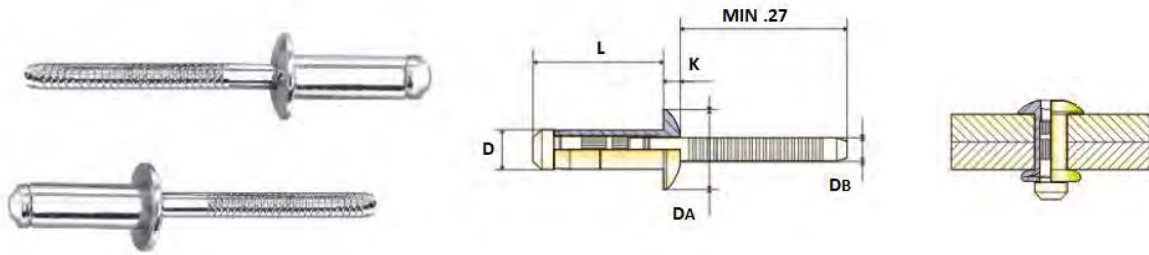
Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC04-3208-100X	8	1.0-4.0	900	1200	3.2 +0.09- 0.15	6.0	2.1	1.4	3.3-3.4
IFRC04-3210-100X	10	1.5-5.0							
IFRC04-3212-100X	12	1.5-6.0							

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC04-4010-100X	10	1.5-4.5	1500	1800	4.0 +0.09- 0.15	8.0	2.7	1.7	4.1-4.3
IFRC04-4012-100X	12	1.5-6.5							
IFRC04-4015-100X	15	1.5-9.5							

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC04-4810-100X	10	1.5-5.0	2600	2900	4.8 +0.09- 0.15	9.5	3.2	2.0	4.9-5.1
IFRC04-4812-100X	12	1.5-6.5							
IFRC04-4815-100X	15	1.5-9.5							

## ➤ STRUCTURAL RIVETS

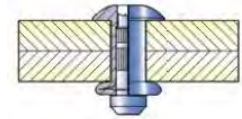
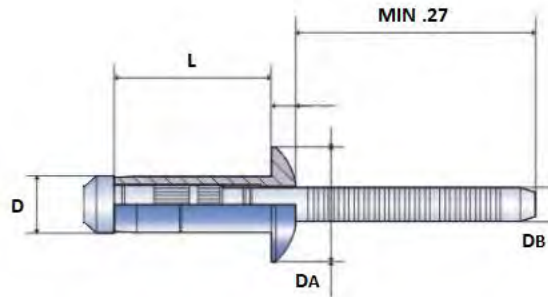
### ▪ C05- Steel/ Steel Hem-Fix



Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC05-6412-100X	12	1.5-3.5	10500	8800	6.4	13.4	3.9	3.4	6.7-6.9
IFRC05-6413-100X	13	2.8-4.8	12000						
IFRC05-6414-100X	14	3.35-5.35	12500						
IFRC05-6415-100X	15	4.8-6.8	12500						
IFRC05-6417-100X	17	6.8-8.8	14000						
IFRC05-6418-100X	18	7.5-9.5	15000						
IFRC05-6419-100X	19	8.8-10.8	16000						
IFRC05-6421-100X	21	10.8-12.8	16000						

## ➤ STRUCTURAL RIVETS

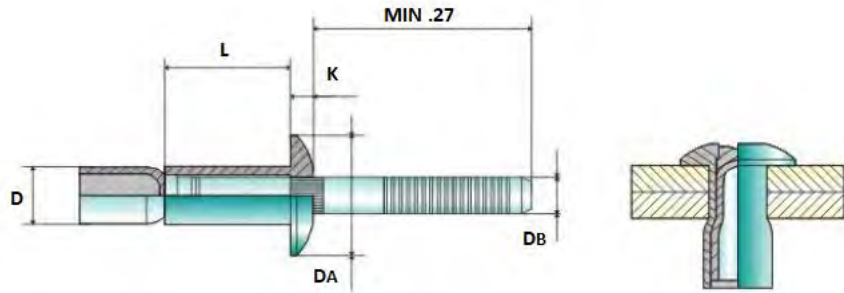
### ▪ C06- Stainless Steel/ Stainless Steel Hem-Fix



Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC06-64156-100X	15.6	5.0-7.0	12000	8000	6.4	13.4	3.9	3.4	6.5-6.7
IFRC06-6420-100X	20	9.0-11.0							

## ➤ STRUCTURAL RIVETS

### ▪ C07- Aluminium/ Aluminium H-Lock



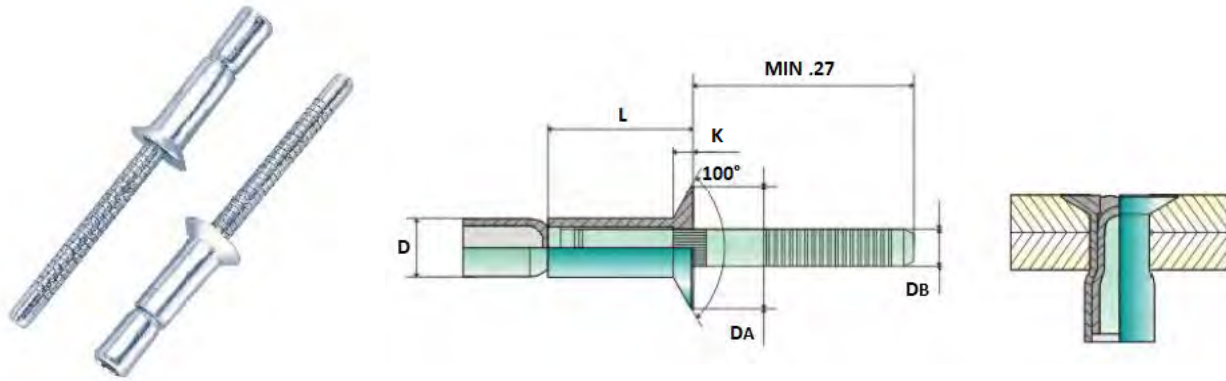
Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC07-4810-100X	10	1.6-6.8	2400	1800	4.8	10.1	2.9	2.1	4.9-5.1
IFRC07-4814-100X	14	1.6-11.1							
IFRC07-4819-100X	19	3.0-14							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC07-6414-100X	14	2.0-9.5	4800	3600	6.4	13.3	3.9	2.9	6.6-7.0
IFRC07-6419-100X	19	2.0-15.0							



## ➤ STRUCTURAL RIVETS

### ▪ C08- Aluminium/ Aluminium H-Lock Countersunk Head

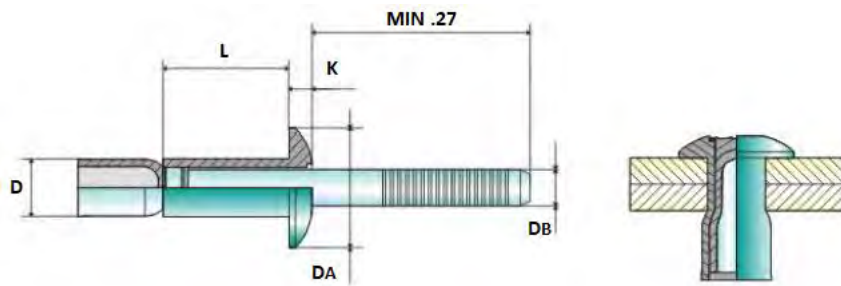


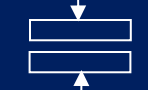

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC08-4810-100X	10	3.0-6.8	2400	1800	4.8	10.1	2.9	2.1	4.9-5.1
IFRC08-4814-100X	14	3.0-11.1							

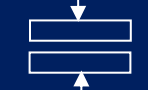

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC08-6414-100X	14	3.0-9.5	4800	3600	6.4	13.3	3.9	2.9	6.6-7.0
IFRC08-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C09- Aluminium/ Aluminium H-Bolt Countersunk Head

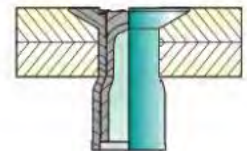
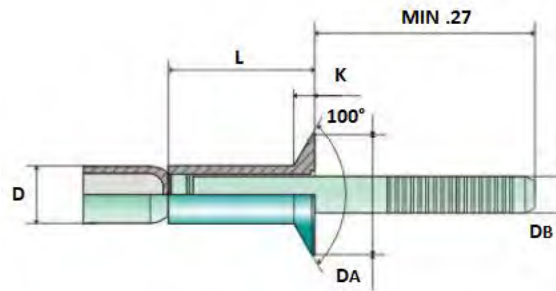


Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC09-4810-100X	10	1.6-6.8	2400	1800	4.8	10.1	2.9	2.1	4.9-5.1
IFRC09-4814-100X	14	1.6-11.1							

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC09-6414-100X	14	2.0-9.5	4800	3600	6.4	13.3	3.9	2.9	6.6-7.0
IFRC09-6419-100X	19	2.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C10- Aluminium/ Aluminium H-Bolt Countersunk Head

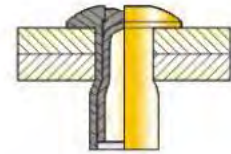
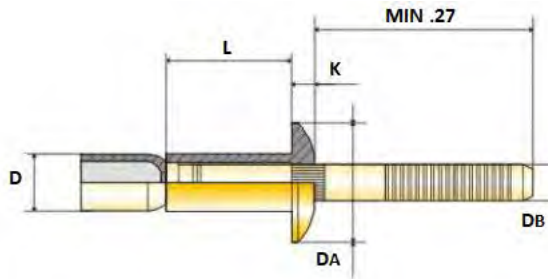




Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC10-4810-100X	10	3.0-6.8	2400	1800	4.8	10.1	2.9	2.1	4.9-5.1
IFRC10-4814-100X	14	3.0-11.1							



Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC10-6414-100X	14	3.0-9.5	4800	3600	6.4	13.3	3.9	2.9	6.6-7.0
IFRC10-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C11- Steel/ Steel H-Lock

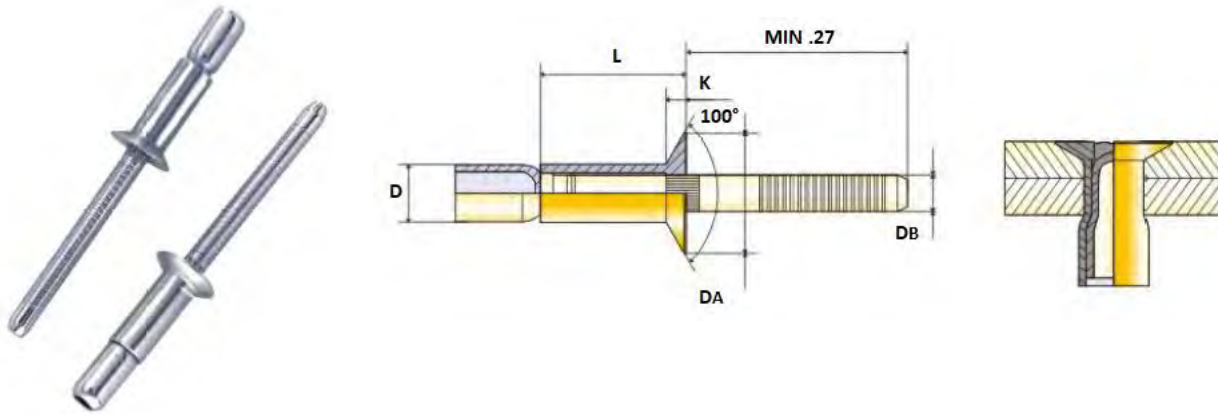


Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC11-4810-100X	10	1.6-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC11-4814-100X	14	1.6-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC11-6414-100X	14	2.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC11-6419-100X	19	2.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C12- Steel/ Steel H-Lock Countersunk Head

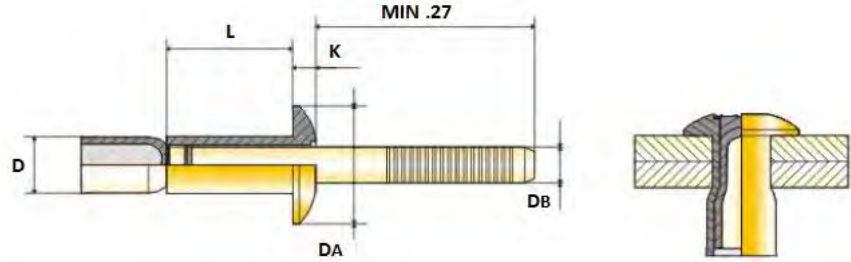


Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC12-4810-100X	10	3.0-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC12-4814-100X	14	3.0-11.1							

Part Number	L +1		S (N)	T (N)	D	DA	DB Max	K Max	Drill 
IFRC12-6414-100X	14	3.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC12-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C13- Steel/ Steel H-Bolt

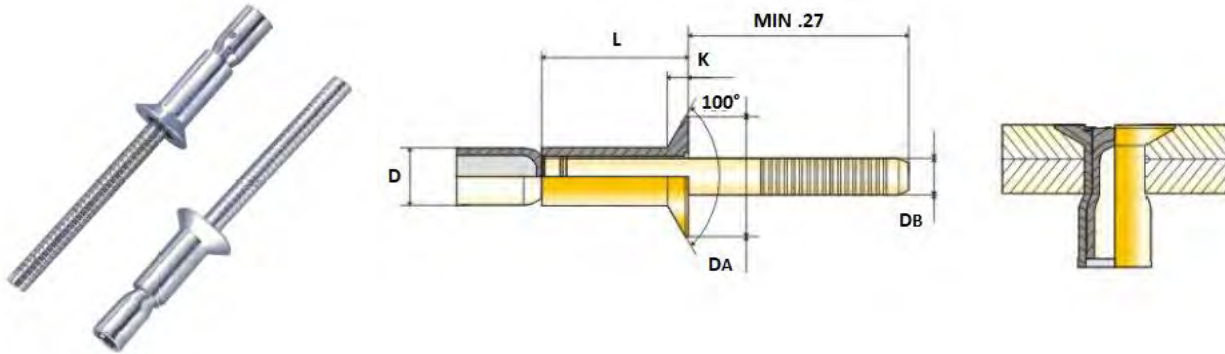


Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRC13-4810-100X	10	1.6-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC13-4814-100X	14	1.6-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRC13-6414-100X	14	2.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC13-6419-100X	19	2.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C14- Steel/ Steel H-Lock Countersunk Head

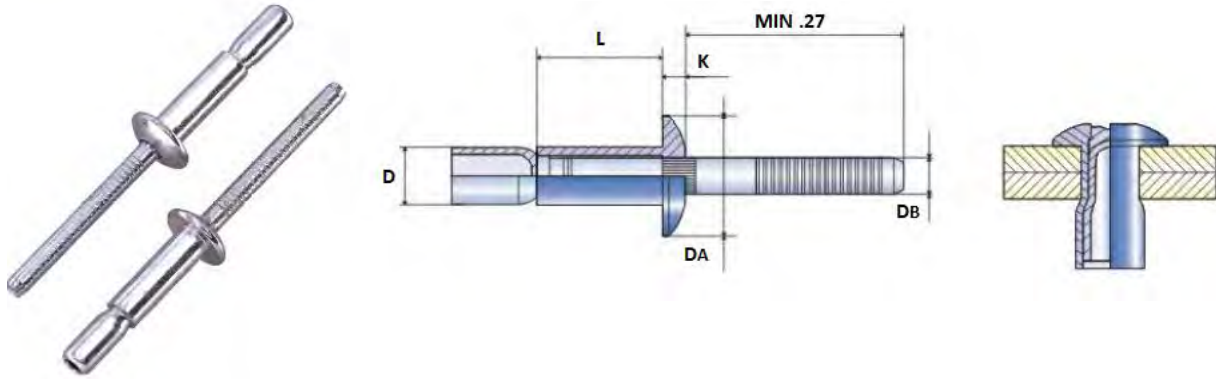


Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC14-4810-100X	10	3.0-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC14-4814-100X	14	3.0-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC14-6414-100X	14	3.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC14-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C15- Stainless Steel/Stainless Steel H-Lock



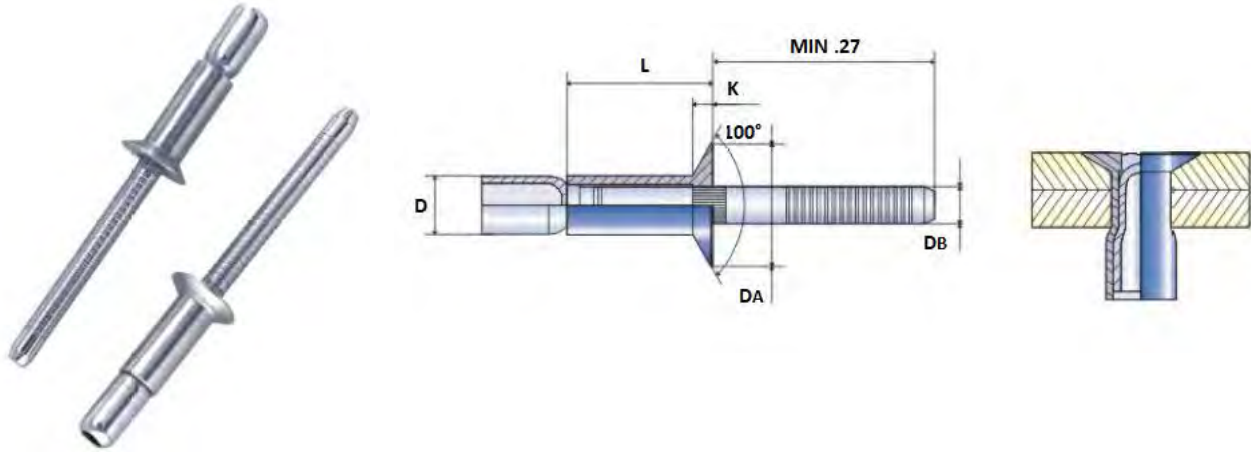
Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC15-4810-100X	10	1.6-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC15-4814-100X	14	1.6-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC15-6414-100X	14	2.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC15-6419-100X	19	2.0-15.8							



## ➤ STRUCTURAL RIVETS

### ▪ C16- Stainless Steel/ Stainless Steel H-Lock Countersunk Head

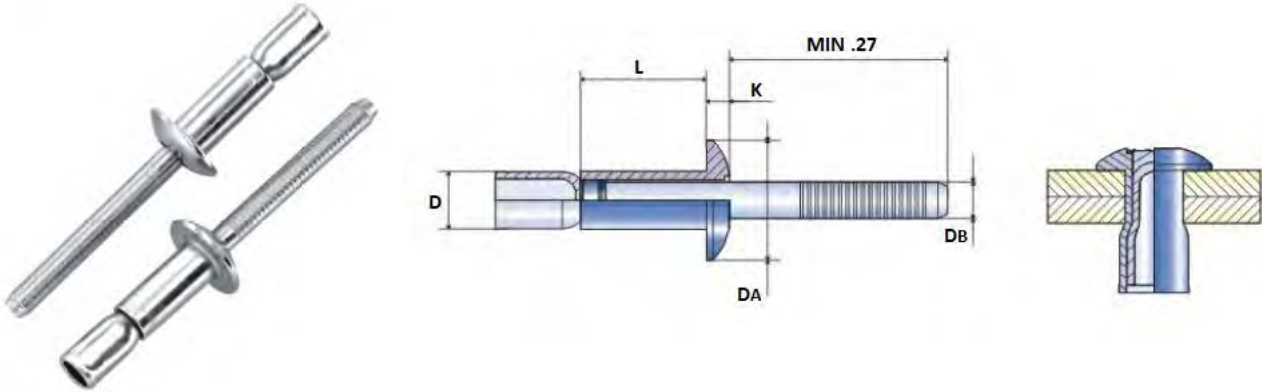




Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC16-4810-100X	10	3.0-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC16-4814-100X	14	3.0-11.1							

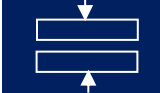

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC16-6414-100X	14	3.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC16-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C17- Stainless Steel/Stainless Steel H-Bolt

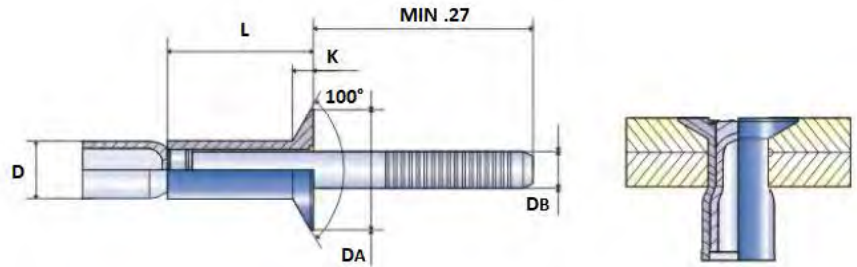


Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC17-4810-100X	10	1.6-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC17-4814-100X	14	1.6-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC17-6414-100X	14	2.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC17-6419-100X	19	2.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C18- Stainless Steel/ Stainless Steel H-Bolt Countersunk Head

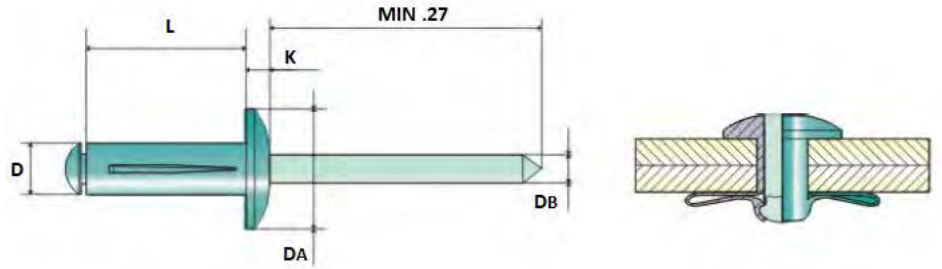


Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC18-4810-100X	10	3.0-6.8	5700	4100	4.8	10.1	2.9	2.1	4.9-5.1
IFRC18-4814-100X	14	3.0-11.1							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC18-6414-100X	14	3.0-9.5	10000	8200	6.4	13.3	3.9	2.9	6.6-7.0
IFRC18-6419-100X	19	3.0-15.8							

## ➤ STRUCTURAL RIVETS

### ▪ C19- Tri-Fold Rivet



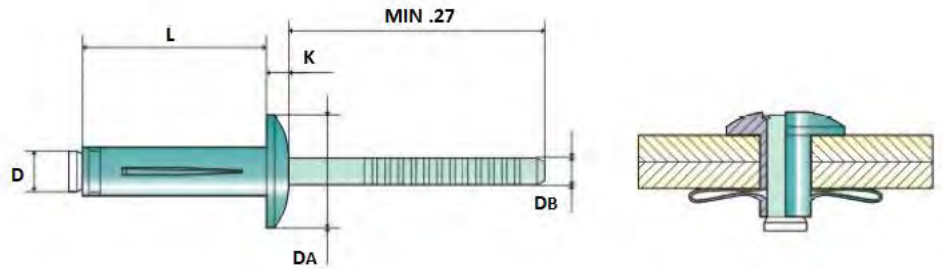
### ▪ Aluminum

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC19-4014-100X	14	1.0-3.0	600	750	4.0	8.5	2.5	1.6	4.2-4.3
IFRC19-4018-100X	18	1.0-7.0							

Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill 
IFRC19-4816-100X	16	1.0-4.0	750	1050	4.8	10.1	2.9	2.1	5.0-5.1
IFRC19-4820-100X	20	1.0-9.0							
IFRC19-4824-100X	24	4.0-12.0							

## ➤ STRUCTURAL RIVETS

### ▪ C20- Tri-Fold Rivet with Water Resistance



#### ▪ Aluminum

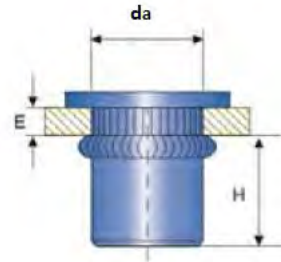
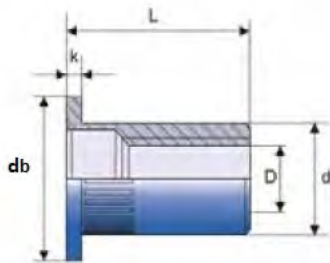
Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRC20-4825-100X	25	4.7-9.5	2200	1100	4.8	11.8	2.9	2.2	5.1-5.3



Part Number	L +1		S (N)	T (N)	D	D <sub>A</sub>	D <sub>B</sub> Max	K Max	Drill
IFRC20-6423-100X	23	1.5-6.3	4500	2800	6.4	14.2	3.8	2.9	6.5-6.6

# D01~D04 Rivets Nuts

## ➤ RIVET NUTS

### ▪ D01- Cylindrical/Grooved Flat Head Rivet Nuts





Part Number		L ±0.3	E	D	d -0.03 -0.2	da	db ± 0.3	K ± 0.2	H
									
IFND01-M3-100X	IFND01-M3S-100X	8.8	0.5-2.0	M3	5	5	7	0.8	4.5
IFND01-M4-100X	IFND01-M4S-100X	10.8	0.5-2.0	M4	6	6	9	0.8	6.5
IFND01-M5-100X	IFND01-M5S-100X	13	0.5-2.5	M5	7	7	10	1	8.0


Part Number		L ±0.3	E	D	d -0.03 -0.2	da + 0.05 + 0.15	db ± 0.3	K ± 0.2	H
									
IFND01-M6-100X	IFND01-M6S-100X	15	0.5-3.0	M6	9	9	13	1.5	9.0
IFND01-M8-100X	IFND01-M8S-100X	18	0.5-3.5	M8	11	11	15	1.5	11.5
IFND01-M10-100X	IFND01-M10S-100X	20.3	0.5-3.5	M10	13	13	17	1.8	12.5
IFND01-M12-100X	IFND01-M12S-100X	24.3	0.5-3.5	M12	15	15	19	1.8	15.5

## ➤ RIVET NUTS

### ▪ D02- Cylindrical/Grooved Countersunk Head Rivet Nuts



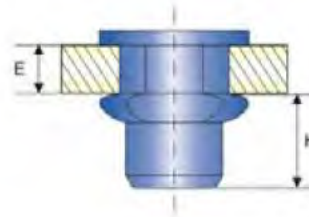
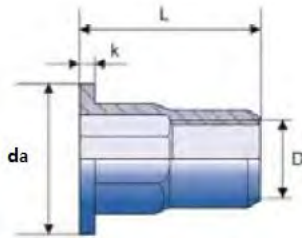
Part Number		L ±0.3	E	D	d -0.03 -0.2	d <sub>a</sub>	d <sub>b</sub> ± 0.3	K ± 0.2	H
									
IFND02-M3-100X	IFND02-M3S-100X	8.8	1.6-3.5	M3	5	5	7	0.8	4.5
IFND02-M4-100X	IFND02-M4S-100X	10.8	1.6-3.5	M4	6	6	9	0.8	6.0
IFND02-M5-100X	IFND02-M5S-100X	13	1.6-4.0	M5	7	7	10	1	8.5



Part Number		L ±0.3	E	D	d -0.03 -0.2	d <sub>a</sub> + 0.05 + 0.15	d <sub>b</sub> ± 0.3	K ± 0.2	H
									
IFND02-M6-100X	IFND02-M6S-100X	15	1.6-4.5	M6	9	9	13	1.5	9.0
IFND02-M8-100X	IFND02-M8S-100X	18	1.6-5.0	M8	11	11	15	1.5	10.0
IFND02-M10-100X	IFND02-M10S-100X	20.3	1.6-5.0	M10	13	13	17	1.8	11.5
IFND02-M12-100X	IFND02-M12S-100X	24.3	1.6-5.0	M12	15	15	19	1.8	14.5





## ➤ RIVET NUTS

### ▪ D03- Half-Hex/Hex Flat Head Rivet Nuts

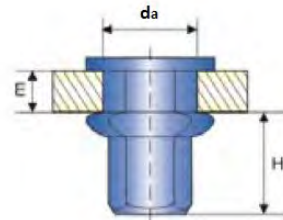
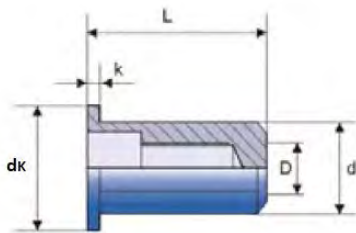




Part Number		L ±0.3	E	D	da -0.03 -0.2	M -0.03 -0.02	M K ± 0.2	H	
									
IFND03-M4-100X	IFND03-M4H-100X	10.8	0.5-2.5	M4	9	6	6	0.8	6.5
IFND03-M5-100X	IFND03-M5H-100X	13	0.5-3.0	M5	10	7	7	1.0	8.0
IFND03-M6-100X	IFND03-M6H-100X	15.8	0.5-3.5	M6	13	9	9	1.5	8.5



Part Number		L ±0.3	E	D	da -0.03 -0.2	M -0.03 -0.02	M K ± 0.2	H	
									
IFND03-M8-100X	IFND03-M8H-100X	18	0.5-3.5	M8	15	11	11	1.5	10.5
IFND03-M10-100X	IFND03-M10H-100X	20.3	0.5-3.5	M10	17	13	13	1.8	12
IFND03-M12-100X	IFND03-M12H-100X	24.3	0.5-3.5	M12	19	15	15	1.8	16

## ➤ RIVET NUTS

### ▪ D04- Cylindrical\Grooved Flat Head Closed End Rivet Nuts



Part Number		L ±0.3	E	D	dk ± 0.3	d -0.03 -0.2	da + 0.05 + 0.15	K ± 0.2	H
									
IFND04-M4-100X	IFND04-M4SF-100X	17.3	0.5-2.0	M4	9	6	6	0.8	13
IFND04-M5-100X	IFND04-M5SF-100X	19.5	0.5-2.5	M5	10	7	7	1.0	14.5

Part Number		L ±0.3	E	D	dk ± 0.3	d -0.03 -0.2	da + 0.05 + 0.15	K ± 0.2	H
									
IFND04-M6-100X	IFND04-M6SF-100X	23.5	0.5-3.0	M6	13	9	9	1.5	17.5
IFND04-M8-100X	IFND04-M8SF-100X	28	0.5-3.5	M8	15	11	11	1.5	21.5
IFND04-M10-100X	IFND04-M10SF-100X	34.3	0.5-3.5	M10	17	13	13	1.8	26.5

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